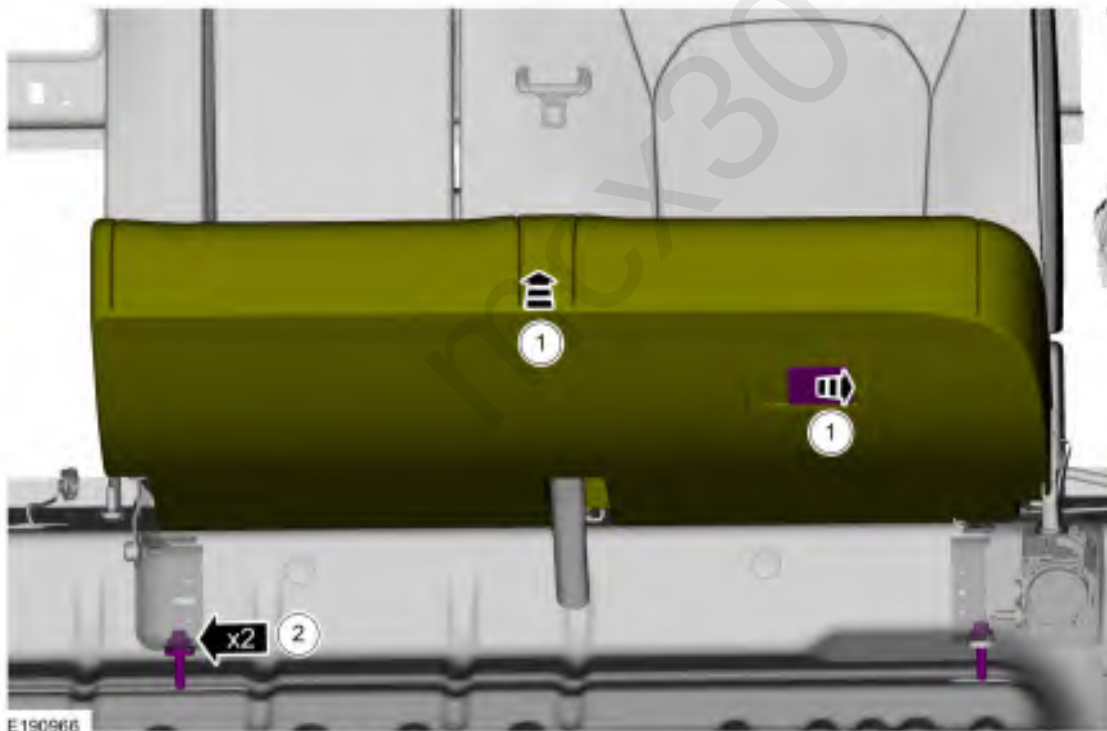


Rear Seat LH - SuperCrew

Removal

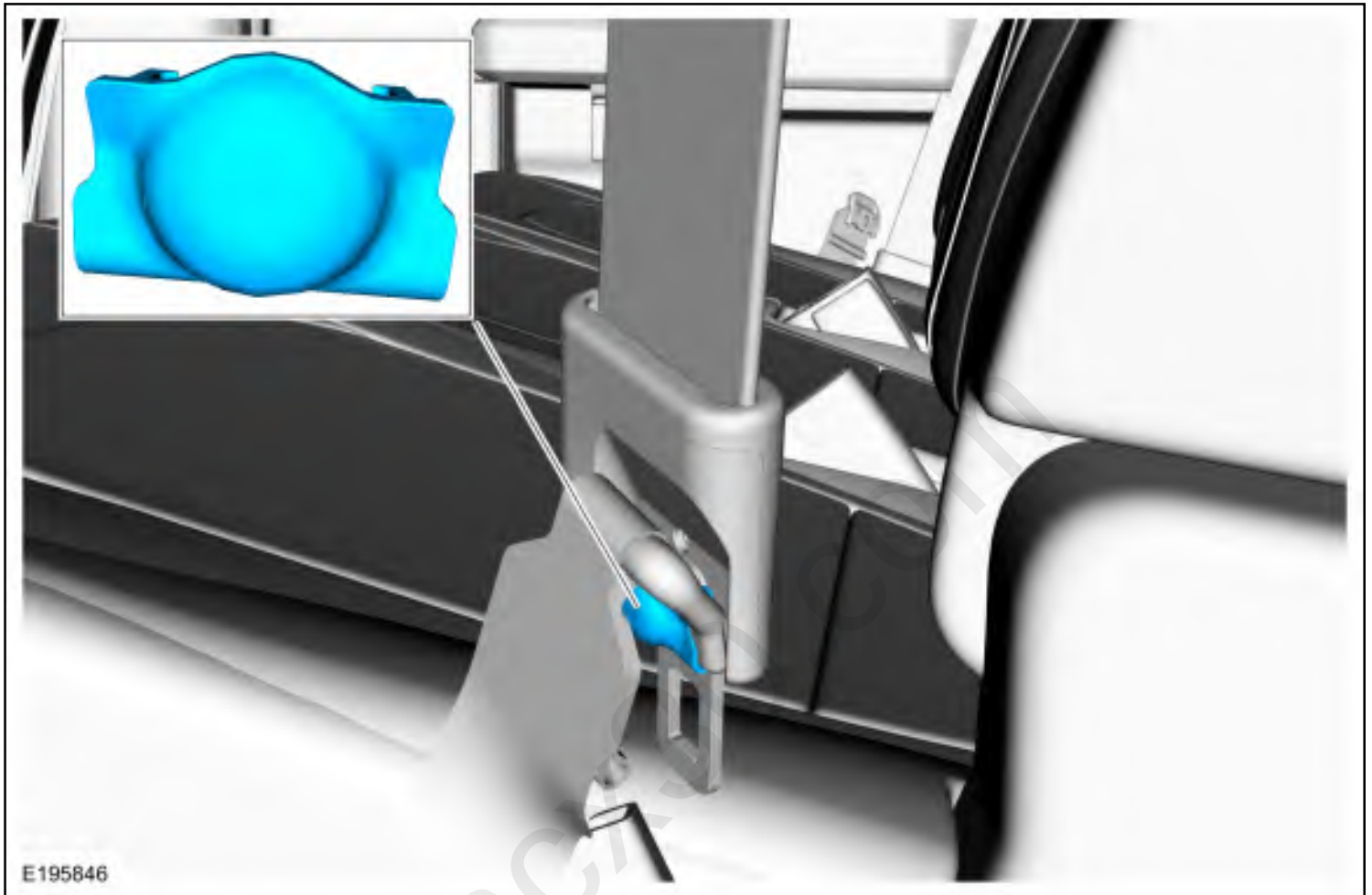
NOTE: Removal steps in this procedure may contain installation details.

1. Remove the RH seat.
Refer to: [Rear Seat RH - SuperCrew](#) (501-10B Rear Seats, Removal and Installation).
2. Remove the seat front fasteners.
 1. Using the seat cushion latch handle, raise the seat cushion.
 2. Remove the fasteners.
Torque: 35 lb.ft (47 Nm)

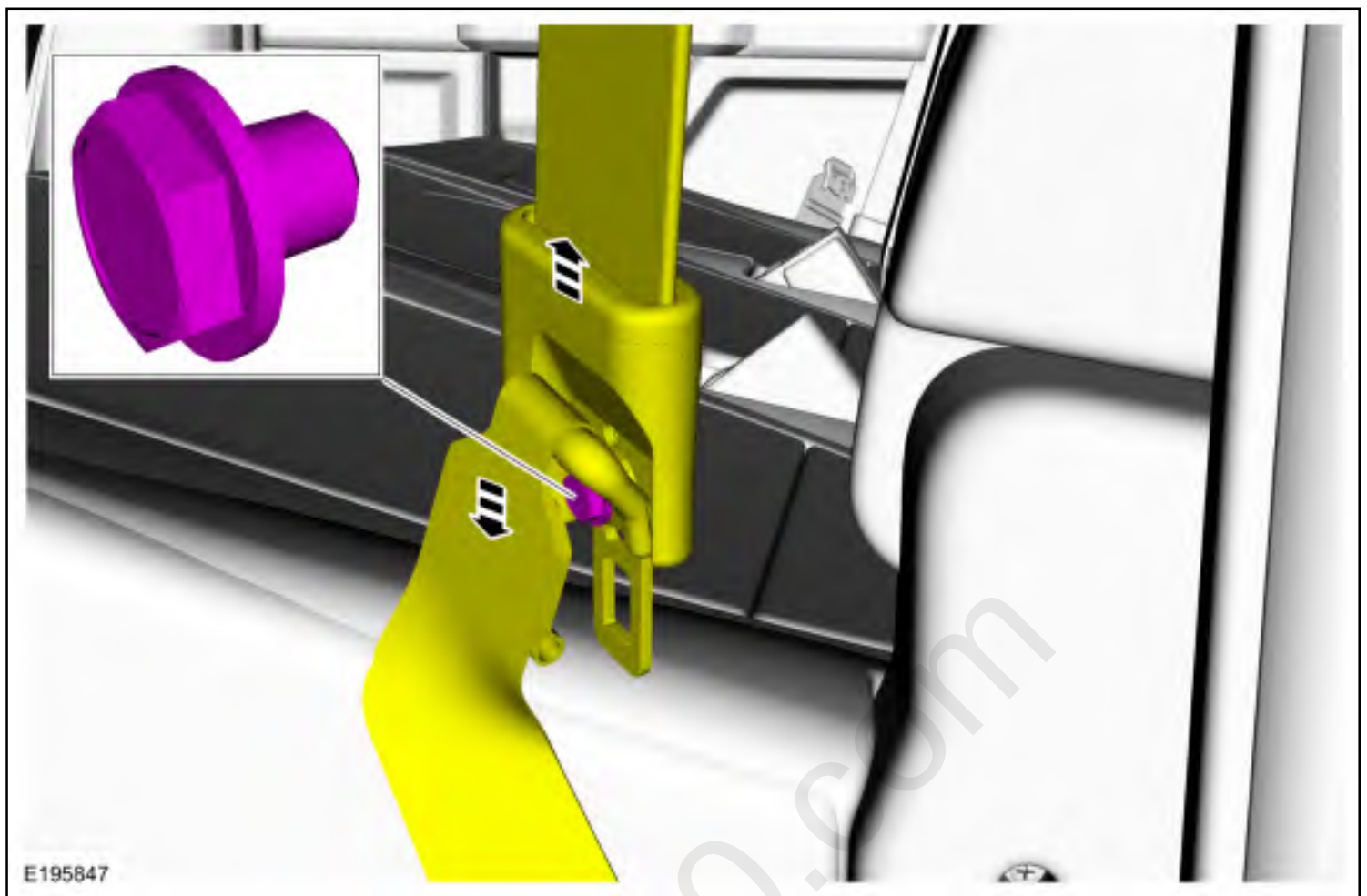


Vehicles with inflatable safety belts

3. Remove the lower safety belt anchor bolt cover.

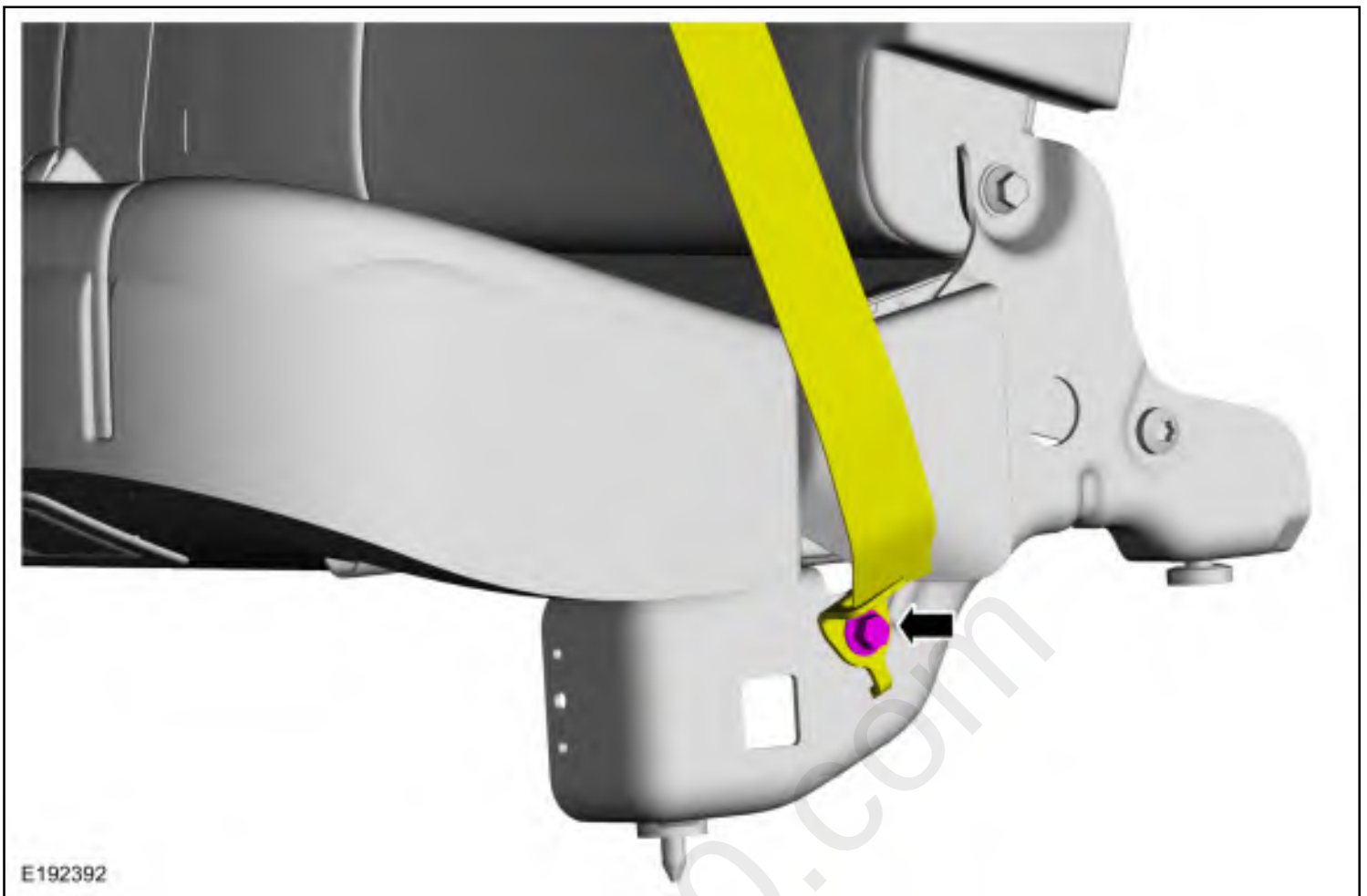


4. Remove the anchor bolt and separate the upper safety belt from the lower safety belt.
Torque: 71 lb.in (8 Nm)



Vehicles without inflatable safety belts

5. Remove the outboard safety belt retractor-to-seat fastener.
Torque: 30 lb.ft (40 Nm)



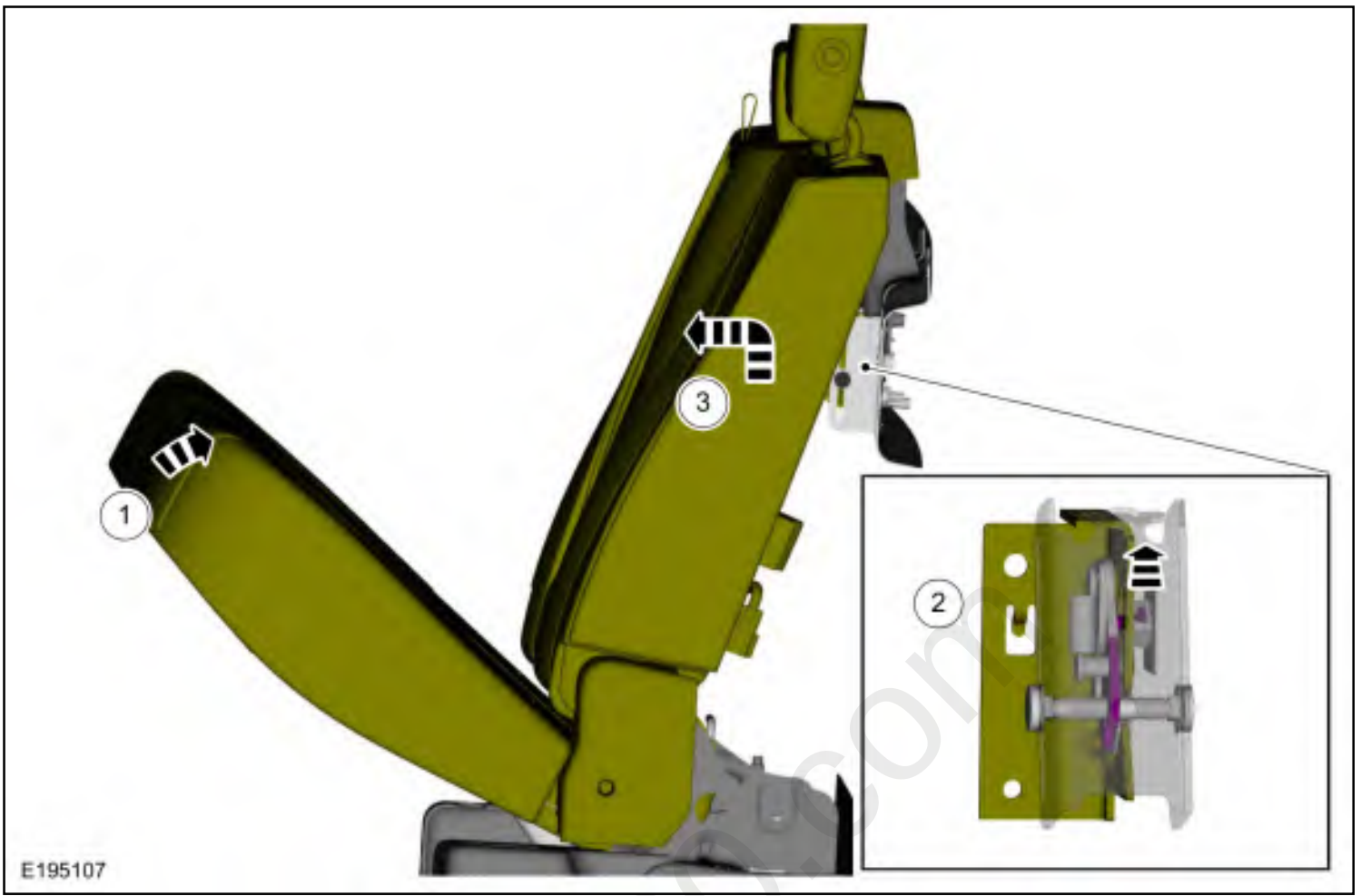
All vehicles

6. **NOTE:** *The seat backrest latch is only accessible when the seat cushion is raised.*

NOTE: *The striker should be in its lowest position for the latch to engage.*

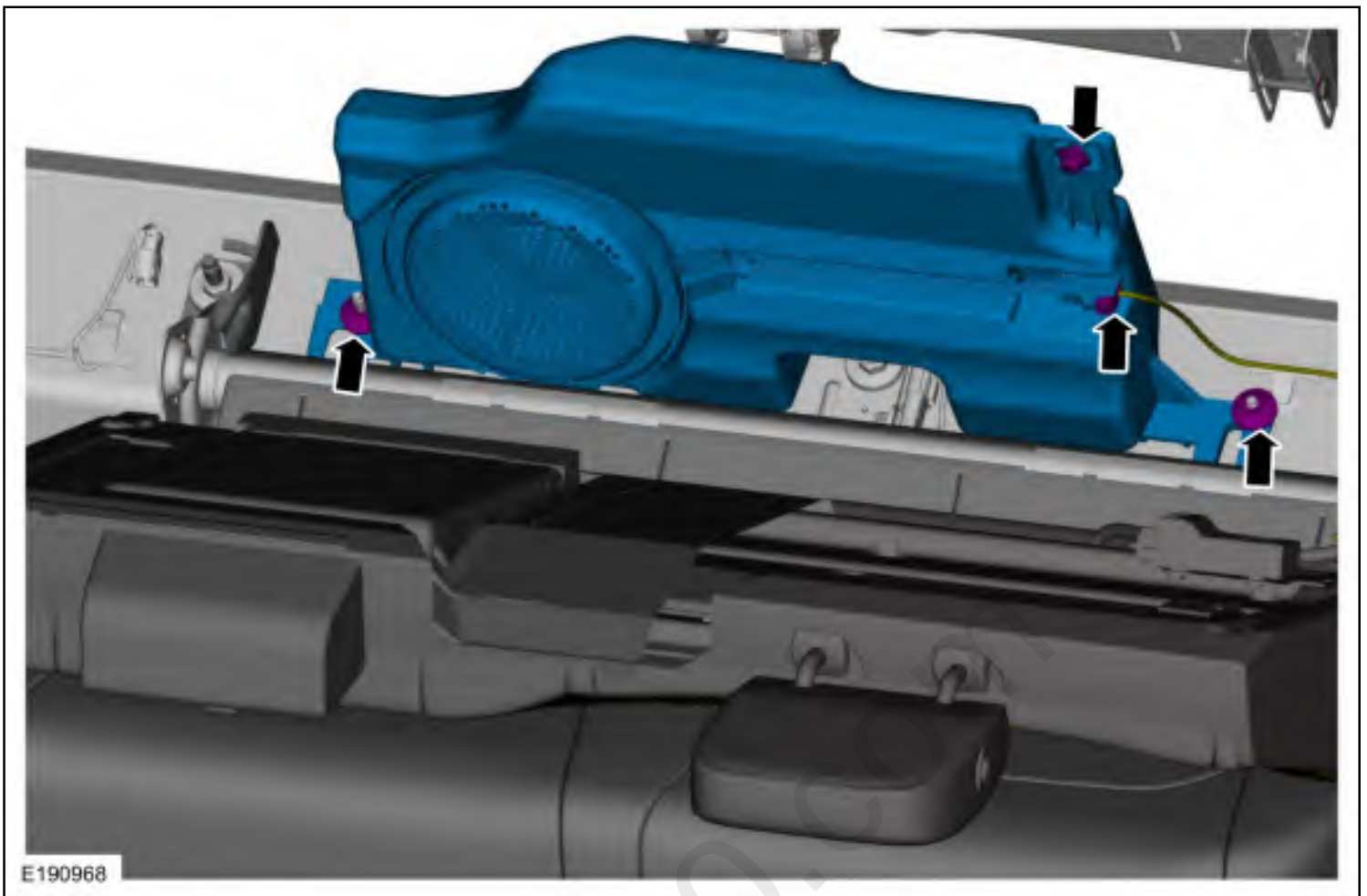
Fold the LH rear seat backrest down.

1. Raise the seat cushion.
2. Release the backrest latch.
3. Fold the backrest down.

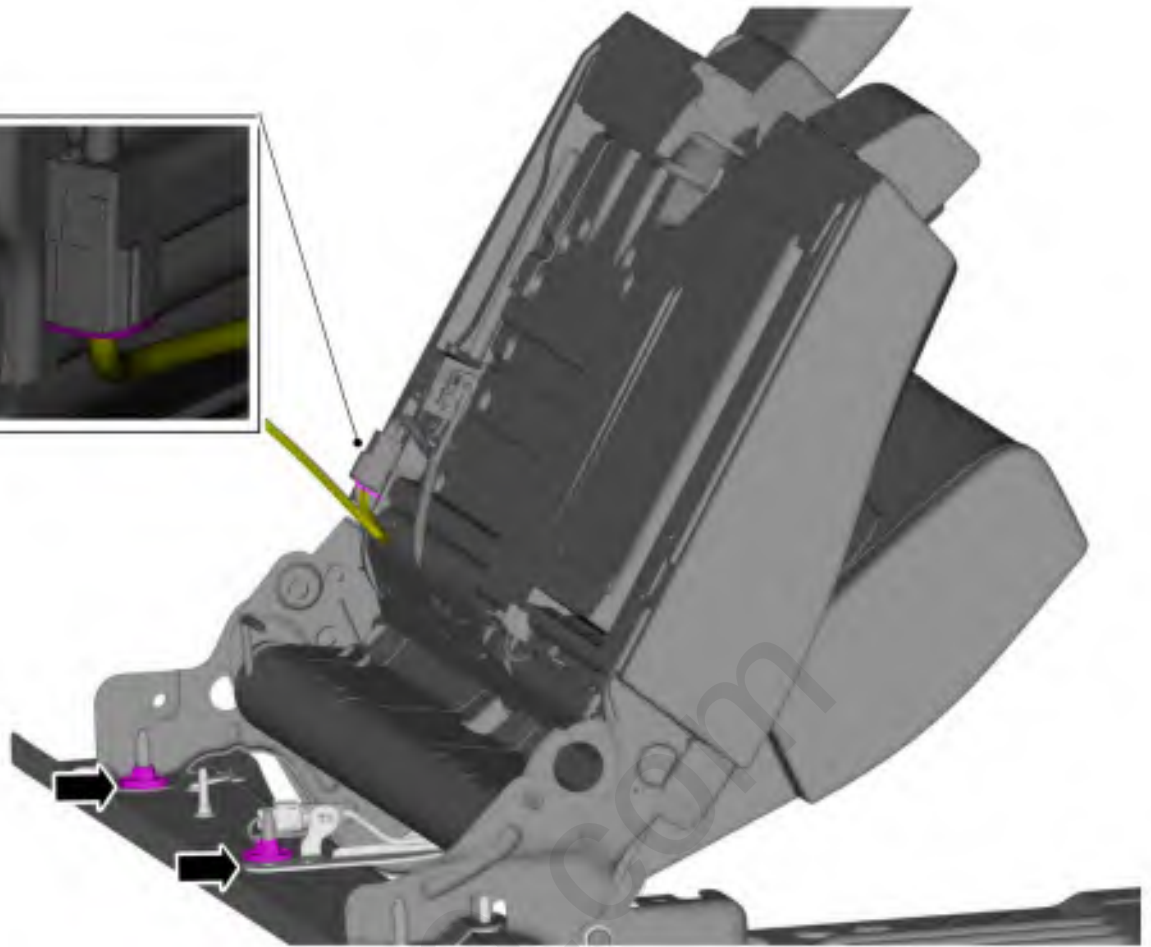


7. If equipped with a subwoofer, disconnect the electrical connector, remove the fasteners and remove the subwoofer.

Torque: 62 lb.in (7 Nm)



8. Disconnect the heated seat electrical connector and remove the seat rear fasteners.
Torque: 59 lb.ft (80 Nm)



E190970

9. Remove the seat.

1. Route the center safety belt through the cushion opening.
2. Remove the seat.



Installation

1. To install, reverse the removal procedure.

Copyright © 2018 Ford Motor Company